

Solving Electrical Substation Timing Problems

Introduction

Authors: Dr. David Ingram, Ingram Technology; Brian Smellie, Tekron International

Advanced substation automation applications such as wide area phasor monitoring with Phasor Measurement Units (PMU) and sampled value process buses require synchronising accuracy to be better than 1 μ s, rather than the 1–2 ms that is generally required today. Substation automation systems are now using Ethernet to communicate between SCADA systems and protection relays. Precision Time Protocol (PTP) is a time synchronisation system that uses the substation LAN, rather than a dedicated time distribution system, that can synchronise protection relays, merging units and other devices to better than 1 μ s.

This white paper explains how PTP can be used in substation automation systems to overcome incompatibilities and shortcomings of existing time distribution systems. The operation of PTP using the Power Profile is explained and examples of how PTP can be used in new and existing substations are presented.

Tekron International is now part Microchip, and together they have over 20 years' experience in producing timing equipment for the power industry. Their latest substation timing products support PTP and this white paper explains how these can be used to meet the timing needs of modern substation automation applications, while retaining compatibility with existing substation protection and control designs. This allows utility and industrial substation operators to gradually gain experience with PTP.

Table of Contents

Intr	oducti	ion	1			
1.	Challenges in Substation Timing					
	1.1.	Dedicated Timing Systems	3			
	1.2.	Networked Timing Systems	5			
2.	Introduction to the Precision Time Protocol					
	2.1.	PTP Terminology				
	2.2. PTP Messages					
	2.3.	One-Step and Two-Step Operation				
	2.4.	The PTP Power System Profile				
	2.5.	Benefits and Issues Resulting from PTP and the Power Profile	11			
3.	Example PTP Solutions					
	3.1.	PTP Timing in a New Substation Automation System	13			
	3.2.	Replacing an IRIG-B Distribution System with PTP	16			
	3.3.	Network Design to Support Redundancy and PTP	20			
4.	Tekron PTP Offerings					
	4.1.	Precision Time Protocol Product Range	22			
	4.2.	Features that Differentiate Tekron Offerings	24			
5.	Cond	clusion	26			
6.	References					
7.	Footnotes					
0						
8.	Revision History					
9.	Tekro	on Website and Customer Support	30			
The	Micro	ochip Website	31			
Pro	duct (Change Notification Service	31			
Cus	tome	r Support	31			
Mic	rochip	Devices Code Protection Feature	31			
	-	tice				
		rks				
Qua	ality IV	lanagement System	33			
Wo	Worldwide Sales and Service					

1. Challenges in Substation Timing

Time synchronisation has been required in substations for many years to ensure consistent timestamping of events, with a required accuracy of 1 millisecond (1 ms). More accurate timestamping, in the order of 1 microsecond (1 μ s), is now required for advanced substation automation applications such as wide area phasor monitoring and sampled value process buses.

There are two main approaches for synchronising protection relays and other control devices:

- · Dedicated timing systems that use stand-alone cabling and repeaters.
- Networked timing systems that use Ethernet networking cables and switches shared with other automation applications.

The rest of this section discusses commonly used time synchronising systems and the benefits and disadvantages of each.

1.1 Dedicated Timing Systems

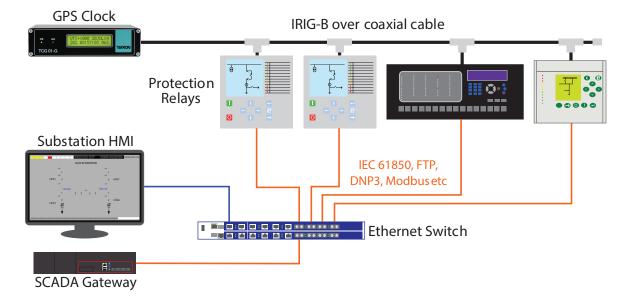
Time synchronisation systems in substations have historically used a separate distribution system with its own cabling (coaxial, twisted pair, or fibre-optic). Two common methods in use are:

- · IRIG-B time code, conveying time and date information along with synchronisation pulses; and
- 1 Pulse Per Second (1PPS), which is a very accurate synchronisation pulse that has no time of day or date information.

Data communications between protection relays and the SCADA system have no influence on the accuracy of time synchronisation. Separate systems increase the cost of construction through extra cable, terminal blocks and documentation, and this can be significant for large transmission substations.

Figure 1-1 shows the use of IRIG-B for time synchronisation and Ethernet for data transfer, however RS485 may be used in older substations in place of Ethernet. Twisted pair cable is used instead of coaxial cables in many substations for IRIG-B.

Figure 1-1. Separate Timing and Communication Networks in a Substation Automation System



1.1.1 IRIG-B

The time synchronisation method most commonly used in substations is the IRIG-B¹ time code, which uses a dedicated distribution network. This time code can be transmitted as raw pulses over copper cables (coaxial or twisted pair) and fibre-optic cables, or as an amplitude modulated (AM) 1 kHz carrier over coaxial cable. IRIG-B has

been extended over the years, primarily by IEEE[®] standards for synchrophasors (IEEE Std 1344-1995, IEEE Std C37.118-2005, and most recently IEEE² Std C37.118.1-2011). These extensions provide information such as year, time zone offset from Coordinated Universal Time (UTC), daylight saving (Summer) time, and time quality that are essential for substation automation. Unmodulated IRIG-B is capable of sub-microsecond accuracy, however many client devices are limited to millisecond accuracy because of their designs.

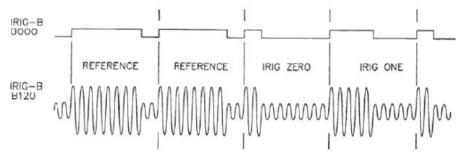
IRIG-B has a number of options for how the time code is formatted and transmitted. Unfortunately the time synchronisation requirements of the various vendors of substation equipment can be mutually exclusive and cannot be met with one IRIG-B signal. Such differences include whether modulated or unmodulated signals are used, and whether the time is referenced to local time or to Coordinated Universal Time (UTC).

The various "flavours" of IRIG-B are known by code values, for example:

- B003: pulse width code (unmodulated), no extensions for year or IEEE extensions;
- B004: pulse width code (unmodulated), extensions for year and IEEE extensions;
- B124: amplitude modulated on 1 kHz carrier, extensions for year and IEEE extensions.

Figure 1-2, reproduced from IRIG Standard 200-04, compares the unmodulated and modulated signals that are used in the IRIG-B time code.

Figure 1-2. IRIG-B Specification for the Start of Message Reference and the Data Pulses ("0" and "1") for Unmodulated and Modulated Signals



Client devices, such as protection relays, need to be configured to match the main source clock: UTC vs local time, fixed time zone fixed or set by IEEE extensions and so forth. The flexibility of configuration of protection relays varies significantly, even with protection relays from the same manufacturer. Some protection relays can be configured to accept almost all IRIG-B time codes, but many are limited in their flexibility.

Other challenges faced by substation designers when using IRIG-B include: the burden (loading) on the time distribution network, transmission line termination, immunity to noise, galvanic isolation and wiring maintenance. The output capability of main source clocks can range from 15 mA to 150 mA, but each make and model of protection relay presents a different load (typically 5 mA to 10 mA) to the main source clock. This complicates the timing design with a moderate to large number of protection relays, such as in distribution or industrial substations with medium voltage (6.6 kV to 33 kV) metal-clad switchgear.

1.1.2 One Pulse per Second (1PPS)

One pulse per second (1PPS) can be used to provide an accurate synchronisation reference, but does not include time-of-day information. This is sufficient for sampled value process bus applications at present, but time-of-day information is likely to be required in the future for event timestamping or cryptographic message authentication (to prevent replay attacks). The 1PPS specification most commonly used for synchronising signals in substations comes from IEC 60044-8³, and is referred to by the IEC 61850-9-2 process bus implementation guideline commonly referred to as 9-2 Light Edition⁴. The draft IEC 61869-9 standard for merging unit communication retains 1PPS over fibre-optic cable as an option for time synchronisation.

Figure 1-3 illustrates the 1PPS pulse specification. The rise and fall time (*tf*) between the 10% and 90% levels must be less than 200 ns, and the high time (*th*) must be between 10 µs and 500 ms (measured at the 50% level).

Optical Power

one second

100%

90%

10%

Change of second

Change of second

Figure 1-3. 1PPS Signal Specification

1PPS requires a dedicated distribution network, which can use metallic (coaxial or twisted pair) or fibre-optic (multi-mode or single-mode) cables.

1.1.3 Distribution and Propagation Delay

Distribution of IRIG-B and 1PPS signals using electrical means is simpler than with fibre-optics since multi-drop connections can be used (provided the loading of the source is within limits), but this could result in potential rise between panels. Optical distribution ensures galvanic isolation and eliminates inductive or capacitive interference, but dedicated distribution repeaters are required to split the signal for each protection relay. The 9-2LE guideline for IEC 61850-9-2 requires time synchronisation to be performed using fibre-optic cable. This in turn requires the use of a pulse distributor or a clock with multiple outputs if there is more than one merging unit.

The propagation delay through copper and fibre-optic cables is approximately 5 ns per metre. This can become significant with extended cable runs and may require compensation by the connected devices. The 9-2LE guideline sets a limit of 2 µs error before compensation is required. This would result from approximately 400 m of cable, and many large transmission substations will have signal cable lengths in excess of this. Compensation is a manual process that requires specific cable lengths distribution repeater delays to be known for each connected device.

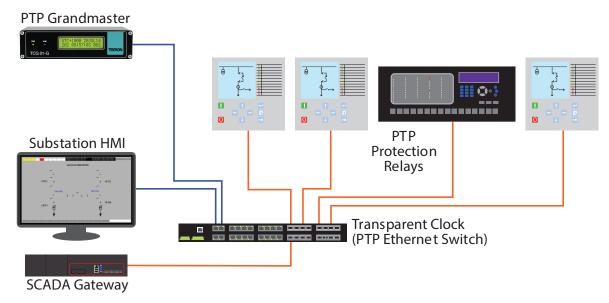
A detailed study of propagation delay and how 1PPS, IRIG-B, and PTP compare can be found in Reference 1.

1.2 Networked Timing Systems

The Ethernet networks now widely used for substation automation systems can be used to synchronise the internal clocks of devices throughout a substation. This has the advantage of not requiring additional cabling, but does require support for suitable protocols by the various protection relays, power quality meters, and other such devices.

Two network-based protocols are commonly used: the Network Time Protocol (NTP), and the Precision Time Protocol (PTP). Both protocols, when used in substations, work through the exchange of messages over Ethernet⁵. NTP and PTP can compensate for propagation delay through bidirectional communication. NTP is a more established standard and is widely used, but PTP offers greater performance through the use of special networking hardware. The topology, shown in Figure 1-4, is the same for NTP and PTP.

Figure 1-4. Network Topology for NTP and PTP Time Synchronisation (PTP Requires Specific Types of Ethernet Switch, but NTP Does Not)



Both networked protocols support multiple grandmaster or server clocks, which improves redundancy and reliability of a substation time synchronisation system. In addition, multiple PTP or NTP server clocks allows maintenance to take place without taking the timing system (and any dependent protection equipment) out of service.

1.2.1 Network Time Protocol (NTP)

In recent years, the Network Time Protocol (NTP) running over Ethernet networks has been adopted for substation use. The combination of commercially available NTP servers (clocks) and clients (protection relays) can achieve accuracies of 1-4 ms, but this requires care to be taken in the design of the Ethernet network to minimise packet delay variation.

A significant advantage of NTP over IRIG-B for general purpose time synchronisation is time is always transmitted with respect to UTC. This fits with standards such as IEC 61850 and IEEE Std 1815 (DNP3) that require event time stamps to be transmitted using UTC. If it is desired to display local time on the front panel of a protection relay then the local offset to UTC must be manually configured, along with any applicable Daylight Saving transition dates. NTP supports the simultaneous use of multiple server clocks by a client for more accurate and reliable operation. Unfortunately, NTP does not achieve the microsecond-level accuracy required for synchrophasors and sampled value process buses.

1.2.2 Precision Time Protocol (PTP)

IEEE Std 1588-2008⁶ specifies the second generation of PTP, which is also known as PTPv2 or 1588v2. This is capable of very accurate time synchronisation by using special Ethernet hardware that records the exact time a PTP synchronisation message is received at the Ethernet card. This information can compensate for the uncertainty introduced by real time operating systems and other processing delays in both the synchronisation grandmaster and the devices that are to be synchronised. The timestamping hardware does not affect the operation of any other protocols running over Ethernet, and so the same port can be used for IEC 61850, DNP3, IEC 60870-5-104, Modbus/IP, and other substation automation protocols. The PTP-specific hardware does marginally increase the cost of Ethernet switches. Native support for PTP is only available in the latest generation of protection relays, and may be an option to be specified at the time of order (depending on the vendor).

PTP supports multiple grandmaster-capable clocks, but these vote amongst themselves to choose a single clock to be the grandmaster. If the grandmaster fails or suffers degraded performance any other grandmaster-capable clock on the network will step up to be the grandmaster if it has better accuracy. The time required for this does vary, however if PTP settings (known as a profile) optimised for the power industry are used this is usually less than 5 seconds.

2. Introduction to the Precision Time Protocol

The Precision Time Protocol is extremely flexible and can be used for a range of time synchronisation applications, with the accuracies of 10 ns achievable with commercially available networking equipment.

Extra accuracy was achieved with PTPv2 with the introduction a special type of Ethernet switch called a transparent clock. Transparent clocks measure the residence time of synchronising messages. This is the time taken for an Ethernet frame to transit the switch, which will vary with network load, and pass it on to downstream devices. This compensates for switch latency due to other network traffic and significantly improves the performance of PTP when a shared Ethernet network is used. The use of transparent clocks means that PTP network traffic does not need to be prioritised over other traffic, simplifying the network design.

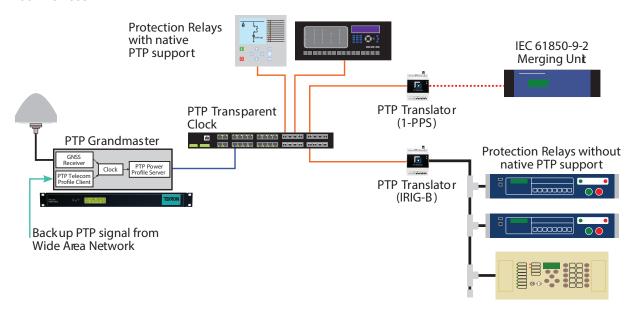
2.1 PTP Terminology

IEEE Std 1588-2008 defines a number of terms for PTP time synchronisation systems. The IEEE 1588 standard uses the terminology "Master" and "Slave". The equivalent Microchip terminology used in this document is "Server" and "Client", respectively. The key terms are:

- **Grandmaster clock**: the clock that is the ultimate source of time for synchronisation using PTP, and usually has a GPS (or other satellite system) receiver built in.
- · Server clock: a clock that is the source of time that other clocks on the network synchronise to.
- Client clock: the end-user of PTP, which may be a protection relay with native support for PTP or a translation device that generates a legacy time synchronisation signal such as IRIG-B or 1PPS.
- **Transparent clock**: an Ethernet switch that measures the time taken for a PTP synchronisation message to transit the device and provides this information to clocks receiving the PTP event message.
- **Boundary clock**: a clock that has multiple PTP ports and may serve as a source of time, in other words be a client clock to an upstream source and a server clock to downstream devices.

A timing network needs at least one grandmaster and one client clock, however in all but the most trivial situations, Ethernet switches will be required. Ethernet switches in a PTP network will generally be transparent clocks, as this is the simplest configuration. It is however possible for many Ethernet switches with PTP support to act as boundary clocks, sometimes giving a better performance (this will vary between makes and models). Figure 2-1 illustrates a PTP timing network with a range of devices. The grandmaster in this example has the ability to fall back to using PTP messages from a wide area network if the satellite receiver fails (at which point it becomes a boundary clock). Two types of client clock are used: protection relays with native support for PTP, and translator devices that regenerate conventional time codes such as IRIG-B and 1PPS for devices that do not support PTP.

Figure 2-1. PTP Network with a Grandmaster Clock, Transparent Clock/Switch and Range of PTP Client Clock Devices



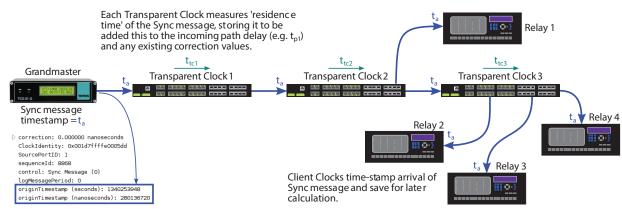
2.2 PTP Messages

PTP, when used with the Power System Profile, uses four classes of message to perform time synchronisation. These are:

- **Sync messages**. These contain the time value from the server clock in the form of the number of seconds and nanoseconds since midnight on 1 January 1970.
- Peer Delay messages. These are exchanged between neighbours to estimate the propagation delay of each path between devices. The Peer Delay mechanism uses two or three separate message types to measure the propagation delay (depending on one-step or two-step operation).
- Follow Up messages. These contain the precise time stamp of when the previous Sync message was sent, along with Correction information. The Correction is the sum of the transparent clock residence times and propagation delays between the grandmaster and that point in the network, and is represented as nanoseconds and fractions of nanoseconds.
- Announce messages. These are information messages transmitted by the grandmaster that provide details of time accuracy of the reference (for example, GPS receiver) and other PTP protocol information.

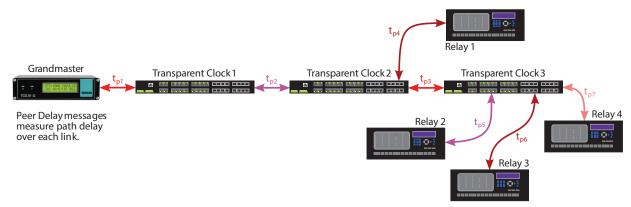
The following three figures illustrate how the flow of messages in a small network using two-step clocks (as some commercially available devices do not support one-step operation). The Sync messages are transmitted unaltered by the transparent clocks. *ta* (as per the figure) represents the time at the grandmaster clock. Announce messages are treated the same way.

Figure 2-2. Sync Message Travelling Through a PTP Network



Peer Delay (Peer Delay Request, Peer Delay Response, and Peer Delay Follow Up) messages are exchanged between neighbours, and are not passed on.

Figure 2-3. Peer Delay Messages Are Exchanged Across Each Link in the Network and Are Not Propagated

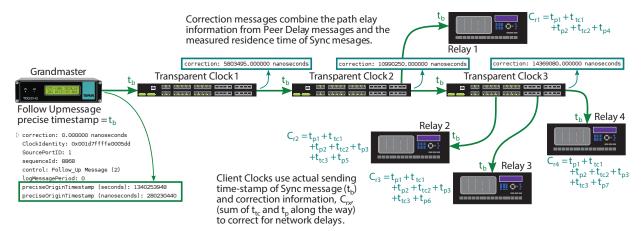


Each transparent clock records the propagation delay of links between itself and its immediate peers. As a Sync message passes through a transparent clock, the clock calculates a local correction value by adding the propagation delay of the link the message arrived on and the residence time of the message within the clock. This local correction value is then added to correction field of the corresponding Follow Up message. When the messages arrive at the client clock it adds its recorded link propagation delay to the correction value which then represents the total time taken for the Sync message to travel from the server to the client, the path delay.

Because the total path delay value is contributed to by each component in the path the sync message takes, the peer-to-peer mechanism used in the Power Profile is very responsive to changes in network topology. It is important to note that while the Follow Up messages may look identical, they will be different at each point in the network. Transparent clocks alter the contents of the message while retaining the original source address of the grandmaster.

In Figure 2-4 *tb* is the actual time the Sync message left the grandmaster clock and will be close, but not identical, to *ta*. Each client clock knows when it received the Sync message, and by using the precise time stamp and correction information can compensate for variable network delays.

Figure 2-4. Follow Up Messages Contain Information Updated by Transparent Clocks in the Network. Follow Up Messages Will Differ Throughout the Network, Reflecting the Different Network Delays to Each Node.



2.3 One-Step and Two-Step Operation

PTP relies on knowing exactly when a PTP Sync message (this is the primary message that transfers time) is transmitted and when it is received by the Ethernet interfaces of client clocks. The exact time a message is sent is not known until it is sent. The special timestamping hardware in an Ethernet interface that supports PTP then makes this information available to the host CPU in the grandmaster. A Follow Up message is sent that conveys this precise timestamp to all the client devices. Transparent clocks add their estimate of delays through the network into the correction field of the Follow Up message. The combination of Sync and Follow Up messages is called two-step operation.

PTPv2 introduced support for Ethernet hardware that could modify a PTP message on the fly, updating the accurate timestamp as it was transmitted. This mode of operation avoids the need for Follow Up messages, and is called one-step operation. A one-step grandmaster clock transmits the precise time stamp in the Sync message and transparent clocks provide network delay estimates in the correction field of the Sync message rather than in the Follow Up message. This reduces network traffic, but does require more sophisticated Ethernet hardware.

PTP systems may include a combination of one-step and two-step grandmaster clocks, and a combination of one-step and two-step transparent clocks. Client clocks will need to take into account the correction information that has been inserted directly into Sync messages by one-step transparent clocks and the updated information sent in Follow Up messages by two-step transparent clocks.

2.4 The PTP Power System Profile

The PTP standard allows for a number of options, and as with IRIG-B, some options are mutually exclusive. PTPv2 introduced the concept of profiles that restrict the available options and may mandate certain features for specific applications.

The power industry has a profile, IEEE Std C37.238-2011⁷, that provides a set of optimised parameters and minimal options to deliver accuracy better than 1 µs with network topologies typically found in substation automation systems. This Power Profile also defines a Management Information Base (MIB) for the Simple Network Management Protocol (SNMP) that allows key parameters of Power Profile devices to be monitored with industry standard network management tools. The "health" and performance of a time synchronisation system can be monitored in real-time, with alerts raised if there are any issues or abnormalities.

This profile incorporates performance criteria for transparent clocks that require no more than 50 ns of error be introduced by each transparent clock. This is to ensure that the 1 µs performance target is met with 16 Ethernet switches (for example, a ring network topology), while allowing for up to 200 ns of GPS clock error. This covers most substation networks that use a ring (as opposed to star) topology.

The Power Profile requires that peer-to-peer transparent clocks be used for all Ethernet switching of PTP messages, and that all messages transmitted using multicast "layer 2" Ethernet frames. "Peer-to-peer" means that each PTP device exchanges messages with its neighbour to measure the path delay between them, rather than each client clock communicating directly with the active grandmaster clock. The overall network delay is calculated by adding together the path delays and switch residence times between the grandmaster and each client clock. This has two benefits:

- The network traffic seen by the grandmaster clock does not increase as the network gets larger. The
 grandmaster only communicates bidirectionally with the Ethernet switch (transparent clock or boundary clock)
 that it is connected to.
- The PTP system automatically compensates if a network link fails and an alternative path is used. Path delays are measured on all network links, even those that are blocked to normal traffic by spanning tree protocols.

Boundary clocks can be used to translate between PTP profiles. One such application would be to translate between the ITU-T Rec. G.8265.1 Telecommunications Profile (used for wide area networks between substations) and the IEEE Std C37.238 Power Profile (used within a substation). Wide Area Networks (WANs) can provide a redundant source of time in case of GPS receiver failure, at which time the grandmaster becomes a boundary clock.

2.5 Benefits and Issues Resulting from PTP and the Power Profile

The Power Profile provides a number of significant benefits for substation automation systems:

- Synchronisation accuracy is not affected by other network traffic, provided PTP messages are not lost due to overloading. This allows the same network infrastructure to be used for PTP and for synchrophasors, sampled value process buses, IEC 61850 (GOOSE and/or MMS), DNP3 and so forth.
- PTP messaging rates have been optimised to meet the 1 µs performance requirement of power system applications without placing excessive traffic on the shared network, or requiring overly complex client clocks.
- Fibre-optic or twisted pair Ethernet can be used, and it is a matter of selecting Ethernet switches with the appropriate port configuration.
- A single time reference is used, so there are no configuration issues regarding UTC or local time. All Power Profile devices use International Atomic Time (TAI), which avoids leap seconds and daylight saving time issues.
- The Power Profile transmits the local time offset, so there is no need to configure the local time zone on
 protection relays. In addition, any changes to the dates of operation of daylight saving time only need to be
 made to the grandmaster rather than to every protection relay. The mechanism used is defined in IEEE Std
 1588, so is compatible with devices that may not necessarily support the Power Profile.
- Redundant grandmaster clocks can be used, with automatic failover if the active grandmaster suffers loss of network connectivity or degradation of performance.
- Protocols that enable redundant Ethernet connections, such as Rapid Spanning Tree Protocol (RSTP), Parallel Redundancy Protocol (PRP), and High-availability Seamless Ring (HSR), can be used to improve the reliability of network connections between PTP devices.
- Networks can be expanded without placing undue network load on the grandmaster clock.

Propagation delays resulting from long cable runs are automatically compensated for, avoiding the need to hand-tune merging units and phasor measurement units in the field.

For more detail on performance testing of redundant grandmaster clocks, refer to Reference 2. The paper shows the effectiveness of PTP dealing with network outages and loss of GPS reception by grandmaster clocks.

PTP is a moderately complicated protocol and some steps need to be taken to ensure a time synchronisation system will meet expectations, and some additional risks are introduced into the substation automation system. Points to note are:

- Ethernet switches used for PTP with the Power System Profile should have specific Power Profile support if time error reporting is to be meaningful. Not all peer-to-peer transparent clocks will meet the requirement to introduce no more than 50 ns of error, or be able to estimate time inaccuracy.
- There is limited native support for PTP in protection relays, but this is improving. A number of manufacturers have released protection relays with PTP support since 2013, but this may be an option that must be specified at the time of order.

Introduction to the Precision Time Protocol

- Not all PTP grandmaster clocks or PTP client clocks (including translators) are designed for use in high-voltage substations, even though they may support the Power Profile. Substation equipment should be tested for higher levels of electromagnetic compatibility (EMC) than office or light industrial equipment.
- Time synchronisation is critical to the operation of synchrophasor monitoring and most sampled value process buses. It is essential that only authorised people have the ability to change the configuration and operation of PTP clocks, either through dedicated configuration tools, embedded web servers or via SNMP. If clocks can be configured from the front panel, then this should require the use of a password. Policies and procedures in place for protection relay configuration management should be adopted for timing systems (grandmaster clocks, transparent clocks, and boundary clocks).
- There are many PTP profiles, each optimised for certain applications. The needs of substation automation
 systems are best met by the Power Profile, but default profiles may work, but with no certainty that this is the
 case. Other application specific profiles, such as the Telecoms Profile or IEEE Std 802.1AS Audio Video Profile,
 are most likely not going to work as the application requirements are simply too varied.

3. Example PTP Solutions

In this section, two examples of how to use PTP in a substation environment will be presented. The first will be for a completely new installation (a "greenfield" project) and the second is for a retrofit at an existing substation (a "brownfield" project). In addition, while not directly related to PTP, a redundant network design example is presented. This design supports PTP while achieving the common industry requirement that control will not be lost of more than one high voltage bay if any single item of control equipment or network link fails.

3.1 PTP Timing in a New Substation Automation System

Many modern protection relays incorporate IEEE Std C37.118.1 (or its predecessor standards) Phasor Monitoring Unit (PMU) functionality, however this requires a time synchronisation source with microsecond-level accuracy. This has historically required the use of an IRIG-B time distribution system since NTP does not meet the accuracy requirements. A number of vendors are now selling relays with native PTP support, which simplifies the installation requirements. NTP can be retained as the synchronising method for relays that require millisecond-level accuracy for sequence of event logging.

In this example a moderate sized 330/132 kV substation is used to demonstrate the simplicity of PTP. Phasor monitoring is application requiring highly accurate timing synchronization, but applications such as shared-Ethernet sampled value process buses can also take advantage of the same approach. The electrical layout of the substation is shown in Figure 3-1.

Utilities generally take one of two approaches to the design of the substation control buildings: either a single control room with all protection and control equipment inside, or modular control buildings (usually prefabricated off-site) that are placed in the switchyard. This will determine the topology of the Ethernet network and the level of redundancy required. In this example the network is designed so the 330 kV and 132 kV control equipment are installed in separate buildings. For the sake of clarity only some devices are shown in Figure 3-2. Redundant connections are not used, and only one protection scheme is shown.

GE "UR" series relays have been selected for this example as these have built-in PMU functions and support PTP for high accuracy time synchronisation that is required (rather than requiring IRIG-B as most protection relays do). Native support for PTP is also available in protection relays for distribution and industrial applications. This example incorporates a distribution protection relay, the ABB REV615 that has native PTP support, for capacitor bank control.

Figure 3-1. 330/132 kV Substation with a "Breaker-and-a-Half" 330 kV Switchyard and a Folded Bus 132 kV Switchyard

The primary source of time is the grandmaster clock with a satellite receiver. It is recommended that the PTP grandmaster clock is also an NTP server clock, as NTP can be used by automation servers, SCADA gateways, energy meters and protection relays that require millisecond-level accuracy.

F8₹

F5 **♦**

F6 **♦**

F7 **♦**

Communications Building Substation HMI Substation Gateway 100 Mb/s Copper 100 Mb/s Fibre "Root" Switch 100 Mb/s Fibre Transparent Clock 1 Gb/s Fibre(s) 1 Gb/s Fibre(s) 330 kV Contol Building 132 kV Contol Building Boundary Clock or Boundary Clock or Transparent Clock Transparent Clock "330 kV" Switch 132 kV" Switch 100 Mb/s Fibre 100 Mb/s Fibre "F4" Protection "T1" Protection 'T2" Protection "F5" Protection "F1" Protection "F6" Protection "F7" Protection "F2" Protection "F3" Protection "B3" Protection "B1" Protection "B4" Protection "B2" Protection "C1" Protection

Figure 3-2. Network Topology for 330/132 kV Substation with a Central Communications Building and Two Protection/Control Buildings

Ethernet switches are used to distribute PTP message throughout the substation, along with IEC 61850, DNP3, HTTP, SNMP, and any other protocols that are used. PTP traffic is so low in volume, approximately 420 bytes per second, that there is no impact on the rest of the network. Figure 3-3 shows a Wireshark capture of PTP traffic from a grandmaster clock transmitting one Sync (red), Follow Up (magenta), Announce (blue), and Peer Delay Request (green) per second, and responding with one Peer Delay Response (yellow) and Peer Delay Response Follow Up (tan) per second. This two step mode of operation creates the most PTP network traffic, and so is the worst case.

Figure 3-3. PTP Network Traffic Transmitted by a Two-Step Grandmaster Clock

No.	Time	Source	Destination	Protocol	Length	Info
	1 0.000000000	TekronIn_00:05:dd	IeeeI&MS_00:00:00	PTPv2	66	Sync Message
	2 0.008080907	7 TekronIn_00:05:dd	LLDP_Multicast	PTPv2	76	Path_Delay_Req Message
	3 0.256027244	1 TekronIn_00:05:dd	IeeeI&MS_00:00:00	PTPv2	66	Follow_Up Message
	4 0.466152407	7 TekronIn_00:05:dd	LLDP_Multicast	PTPv2	76	Path_Delay_Resp Message
	5 0.471953213	3 TekronIn_00:05:dd	LLDP_Multicast	PTPv2	76	Path_Delay_Resp_Follow_Up Message
	6 0.768100850	TekronIn_00:05:dd	IeeeI&MS_00:00:00	PTPv2	86	Announce Message
	7 1.024001330	TekronIn_00:05:dd	IeeeI&MS_00:00:00	PTPv2	66	Sync Message
	8 1.032066345	5 TekronIn_00:05:dd	LLDP_Multicast	PTPv2	76	Path_Delay_Req Message
	9 1.279988952	2 TekronIn_00:05:dd	IeeeI&MS_00:00:00	PTPv2	66	Follow_Up Message
	10 1.561826944	1 TekronIn_00:05:dd	LLDP_Multicast	PTPv2	76	Path_Delay_Resp Message
	11 1.568016499	TekronIn_00:05:dd	LLDP_Multicast	PTPv2	76	Path_Delay_Resp_Follow_Up Message
	12 2.047978364	TekronIn_00:05:dd	IeeeI&MS_00:00:00	PTPv2	96	Announce Message
	13 2.048167244	4 TekronIn_00:05:dd	IeeeI&MS_00:00:00	PTPv2	66	Sync Message
	14 2.055971861	TekronIn_00:05:dd	LLDP_Multicast	PTPv2	76	Path_Delay_Req Message
	15 2.061632089	TekronIn_00:05:dd	LLDP_Multicast	PTPv2	76	Path_Delay_Resp Message
	16 2.064019918	3 TekronIn_00:05:dd	LLDP_Multicast	PTPv2	76	Path_Delay_Resp_Follow_Up Message
	17 2.304041184	1 TekronIn_00:05:dd	IeeeI&MS_00:00:00	PTPv2	66	Follow_Up Message

The root switch is the centre of the substation Ethernet network. This is where "whole of substation" services, such as SCADA gateways (to control centres), operator interfaces (HMIs), security systems, and engineering workstations connect to the LAN. In this design there are two additional switches, one each for the 330 kV and 132 kV protection equipment. This reduces the number of Ethernet cables required to communicate with protection relays. Local switches in each control building enables horizontal communication between protection relays (for example, GOOSE messages for bus zone tripping and CB fail initiation) to remain in service if the network link to the central communications building fails.

The number of Ethernet switches used in a network is a balance between:

- · Flexibility: more switches means more ports
- Reliability: there is a greater chance of failure of a single switch if more are in service
- · Robustness: if a switch fails, how many items of HV plant will you lose control of?

Existing network design philosophies used by utilities can be applied to PTP. The Power Profile copes very well with redundant paths and failover using spanning tree protocols such as RSTP because all path delays are measured, even on the blocked ports. When PTP messages travel over an alternate path the Correction field in the Follow Up and/or Sync messages will reflect the delay in this new route.

One consideration to make when designing a PTP network is whether the Ethernet switches operate as transparent clocks or boundary clocks. The transparent clock is the simplest mode of operation, which can make fault finding with network capture tools (such as Wireshark) more straightforward. The advantage of boundary clocks is that they provide a degree of isolation between the upstream grandmaster and downstream client clocks. This is because they maintain a true clock internally, rather than just estimating residence times.

Consider the the case of a network failure between the root switch and the 132 kV switch. If the 132 kV switch was a transparent clock, each PTP client device (the protection relays) will drift away from the true time, and from each other, due to unavoidable manufacturing variations in their internal oscillators. The rate of drift depends upon a range of factors, including the quality of the oscillator and local temperature changes. If the outage is prolonged then the clock error between the individual 132 kV protection relays may become significant. This is similar to the situation where an IRIG-B cable was broken in a conventional timing system.

If however the 132 kV Ethernet switch is a boundary clock, each downstream PTP client device will synchronise to the internal clock of the boundary clock. In normal operation this internal clock will be synchronised to the upstream grandmaster clock in the communications building. If the network connection to the grandmaster is lost the protection relays will remain synchronised to the boundary clock. The local time in the boundary clock will slowly drift away from the grandmaster, and hence the client clocks will drift too—but at exactly the same rate. The quality of the internal clock references in the protection relays is now less important, as it is only the internal oscillator in the boundary clock that determines the drift rate.

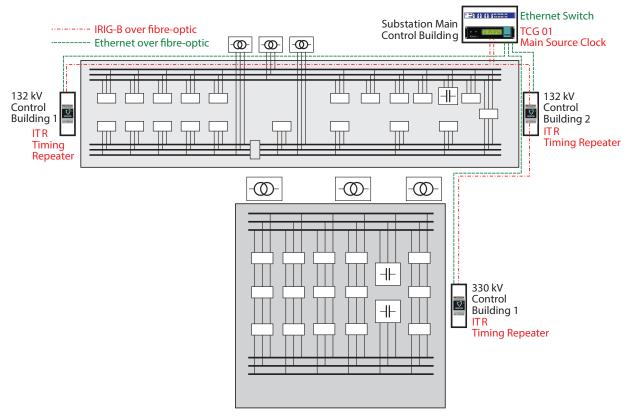
3.2 Replacing an IRIG-B Distribution System with PTP

There are times where it may be desirable to replace an existing time distribution system or to adopt new technology when extending a substation. This example looks at an extension of a transmission substation where an additional control building is required. The existing substation uses Ethernet for communication with protection relays and uses

IRIG-B time codes to synchronise the clocks of the protection relays. Fibre-optic cable is used for both Ethernet and IRIG-B as this provides the best immunity to interference and the safety of galvanic isolation. Isolated Timing Repeaters (ITRs) are used to convert the optical IRIG-B time code signals back to electrical forms that can be used by the protection relays.

Figure 3-4 shows the general arrangement of a 330/132 kV substation prior to its expansion, with the primary equipment, control buildings and communication cabling shown.

Figure 3-4. General Arrangement of 330/132 kV Substation Using Conventional Time Synchronisation Equipment



The utility has a project in place to add three more diameters of breaker-and-a-half switchgear to the 330 kV switchyard, along with an additional 330/132 kV transformer. Another control building will be installed to house the protection relays and other control equipment. While it would be possible to loop the IRIG-B signal from 132 kV Control Building 1, the total path is long and introduces time error due to propagation delay. This "brownfield" expansion is an opportunity to gain experience with PTP.

Very little equipment needs to be replaced. If the GPS source clock cannot support PTP⁸ then it must be replaced. The Tekron TCG 01-G selected for this example supports all existing time codes as well as PTP and NTP. If the main Ethernet switch (the root switch) does not support the Power Profile then it must be replaced with one that does, such as the GE MultiLink ML3000. The configuration of the old switch should be documented so all VLAN and multicast filter definitions, port configurations and SNMP monitoring settings can be replicated.

The final step is to use a PTP Translator in the new control building rather than an Isolated Timing Repeater (ITR). This converts the PTP signal back to IRIG-B (modulated and/or unmodulated), allowing the standard protection design to be used for the expansion. Any Ethernet switches installed in the new control building need to be Power Profile transparent clocks or boundary clocks. Figure 3-5 shows the layout of the upgraded substation. It is worth checking to see if the protection relays used in the utility's standard design have been updated by the manufacturer to support PTP. This provides another opportunity to gain experience with PTP without changing tried and tested protection designs.

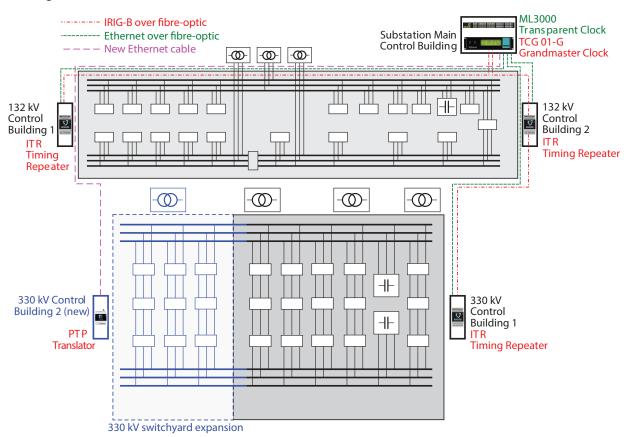


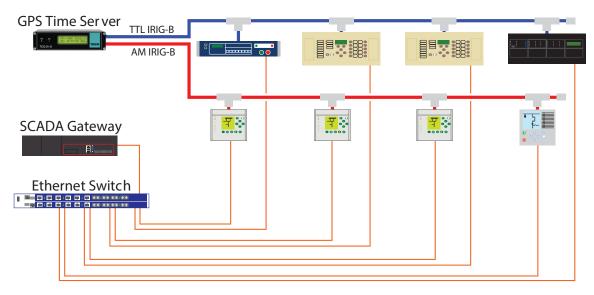
Figure 3-5. General Arrangement of Extended Substation with an Extra Transformer, Switchgear, and Control Building

No compensation of propagation delay is needed for devices in the new control building as this is taken care of automatically by the peer-delay mechanism specified by the Power Profile. This simplifies the configuration and commissioning of PMUs and other applications that need microsecond-level accuracy.

A refinement to the panel design might be to install a PTP translator in each panel, rather than having inter-panel IRIG-B cabling. Many utilities have adopted the practice of eliminating metallic communications cables between panels, and this can be achieved through the use of PTP over fibre-optic Ethernet—the same Ethernet that is being used to communicate with protection relays.

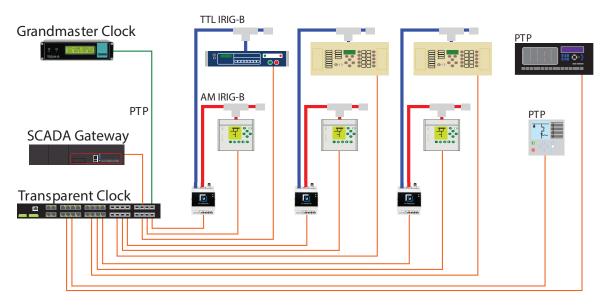
Figure 3-6 shows conventional time synchronisation with AM and unmodulated IRIG-B time code signals. Ethernet connections to each relay are used for control purposes, however this could be DNP3 or IEC 60870-5-101 over RS485 in an older automation design.

Figure 3-6. Conventional Time Synchronisation and Communication Connections



The use of PTP for time synchronisation within a substation then allows inter-panel communications to use fibre-optic cable. PTP client clocks, such as Tekron's PTP Translator, are used to generate conventional time codes at each panel. Local generation of IRIG-B time codes means that each panel can have a different format or time zone, giving greater flexibility that is currently possible with a single IRIG-B source. Figure 3-7 shows how PTP can be used to distribute time to existing protection relays with translators and to upgraded protection relays with native support for PTP.

Figure 3-7. PTP Time Synchronisation Within a Substation Using a Combination of Stand-alone PTP Client Clocks (PTP Translators) and Protection Relays with Built-in Support for PTP



Adopting PTP for brownfield developments gives utilities and system integrators the opportunity to gain experience with PTP in a gradual manner. Having PTP infrastructure in place then provides a test-bed for to evaluate new and revised protection relays that have native support for PTP.

If a utility is moving to Ethernet in the substation for the first time, then it is prudent to investigate the use of Ethernet switches that support the PTP and the Power Profile. Revisions to protocols can be made through firmware updates in the future, but these are dependent upon having PTP hardware support in the first place.

3.3 Network Design to Support Redundancy and PTP

Section 3.1 described the PTP aspects of a network for a new substation. This section presents a design philosophy that supports PTP and can form the basis of a substation LAN. The fundamental principles are:

- The failure of any device or network link does not result in the loss of control of more than one bay of HV switchgear.
- Fully redundant duplicate protection is used, often referred to as Main1/Main2, A/B or X/Y protection.
- · Switchgear is controlled by one of the protection relays and not through dedicated bay controllers.

There are a number of options for achieving this, and there are advantages and disadvantages for each:

- Rapid Spanning Tree Protocol (RSTP) ring or mesh networks. Supported by most, if not all, substation Ethernet switches. The time required for the network to recover following an outage is not defined. Networks can take some time to stabilise, especially if there are meshes rather than rings.
- Parallel Redundancy Protocol (PRP) duplicated networks. No loss of data for a single link or switch failure, and straightforward design. Requires specific support or the use of a redundancy box (also called a redbox), and an increased number of switches are required.
- High-reliability Seamless Redundancy (HSR) ring networks. No loss of data for a single link or switch failure, and avoids need for extra switches. Is limited to a ring topology and requires specific support by connected devices (for example, PTP clocks and protection relays) or the use of a redbox to connect non-HSR devices into the ring.

The example presented in this section uses PRP and avoids bay switches or diameter switches often used to limit the loss of control following network failure. In some situations PRP can reduce the number of Ethernet switches required compared to an RSTP-based design.

The X (this may be called Main 1 by some utilities) protection is implemented using the GE UR series of protection relays, as these support PTP, PRP, and local control of switchgear. The X protection will provide control and phasor monitoring functions in addition to protection. The Y (or Main 2) protection is implemented using relays from other vendors that support PTP or NTP for time synchronisation.

Figure 3-8 shows the network topology. The two parallel networks in PRP are referred to as A and B paths, both of which are active at all times. RSTP works by blocking backup links to avoid circulating messages, and these are shown a dashed line between Root Switch 2 and the Y Switch. Some SCADA gateway computers use fail over networking, where a second Ethernet port is kept disabled unless the primary link fails. These standby links are shown as dashed lines too.

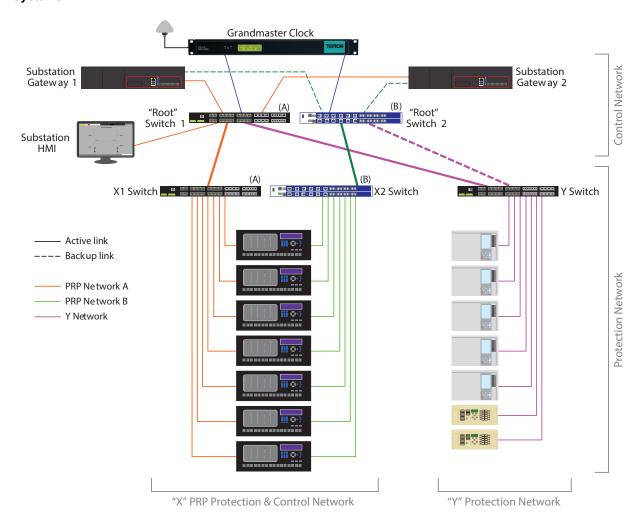


Figure 3-8. Redundant Network Architecture Using PRP for Network Control, with Duplicate Protection Systems

It is expected that substation gateways will eventually support PRP natively, allowing both links to remain active at all times. Similarly, Switch Y could provide redbox (redundancy box) functionality for the Y protection relays, taking care of de-duplication of frames.

Substation rated Ethernet switches are now available with high port density, avoiding the need for breakout switches in relay panels. In smaller substations the protection switches (X1, X2, and Y in the figure above) may not be required, and conversely in large substations it may be useful to have a set of X1, X2, and Y switches for each voltage level. Regardless of the topology, the use of Ethernet switches with PTP transparent or boundary clock capability will allow PTP clients to be connected at any location in the network.

4. Tekron PTP Offerings

4.1 Precision Time Protocol Product Range

Tekron has a range of timing products that are capable of simultaneously supporting PTP and the generation of legacy timing protocols. This allows utilities to gradually adopt PTP without sacrificing their existing designs. Key products are listed as follows.

4.1.1 TCG 01-G GNSS Clock (19" Rack Mount)

The TCG 01-G is Tekron's entry-level substation grandmaster clock, suitable for use in industrial, distribution, subtransmission and transmission substations.



The TCG 01-G has the following features that make it suitable for substation use:

- · Time synchronisation using GPS and GLONASS satellite constellations.
- Temperature compensated oscillator (TCXO) for very stable clock output and good hold-over performance if satellite synchronisation is lost.
- Support for PTP and the Power Profile, both as a grandmaster and as a PTP client clock. The clock supports both one and two step operation.
- Network Time Protocol (NTP) and Simple Network Time Protocol (SNTP) Version 4 (RFC 5905) for protection relays, servers and other devices that do not require the accuracy of PTP.
- Isolated DC power supply (3.5 kV) with 24 V, 48 V, and 110–250 V options to suit most substation DC supplies.
- Two isolated (to 2.5 kV) pulse output ports that can be used for existing timing designs (for example, 1PPS or IRIG-B) with fibre-optic, RS422, TTL or HV MOSFET options, as well as a separate AM IRIG-B output. The TTL ports have high drive current (150 mA), capable of driving IRIG-B inputs of more than 20 typical protection relays.
- Support for management by SNMP (versions 1, 2C, and 3) with standard, C37.238 and vendor-specific MIBs.
- Cybersecurity features to support NERC CIP requirements, including authentication for SNMP access (USM MIB) and multi-level password protection.
- Small form factor and low power consumption. Two clocks can fit into a 1RU panel space.

4.1.2 TCG 02-G GNSS Clock (19" Rack Mount)

This is an expandable version of the TCG 01-G with extra capability that may be desired for transmission substations.



It has all the features of the TCG 01-G (except that it is a full-rack clock), along with the following options:

- Dual power supplies, isolated DC power supplies, with 24 V, 48 V, and 110–250 V options to suit most substation DC supplies. AC option is also available.
- · Additional IRIG-B output ports.
- Additional Ethernet port that can be used as a PTP output (default or Power Profiles), PTP input (default, Power, or Telecom Profiles), and for NTP.
- · Oven-control oscillator (OCXO) option for even greater frequency stability and hold over performance.
- Multiple T1/J1/E1 frequency outputs and multiple 10 MHz outputs, suitable for driving wide area networking and telecommunications equipment.

The optional second Ethernet port on the TCG 02-G can be configured as a PTP Telecom Profile client clock to provide an alternative source of time to the GNSS receiver. This allows a utility to use their WAN either as the primary time reference or as a backup to the GNSS receiver. You can also setup the Ethernet ports so that all the configuration is done via the ADMIN/ETH1 port and have no configuration via ETH2. Both ports still act as full time servers. This is ideal for separating your substation time sync and admin networks for increased security. While maintaining the ability to have PTP backup on the admin/Eth1 port.

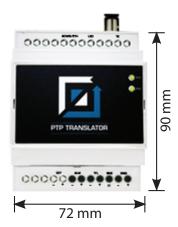
4.1.3 TTM 01-G Clock (DIN Mount)

The TTM 01-G is a reliable and accurate GNSS clock with sub-microsecond timing used to synchronize Intelligent Electronic Devices (IEDs) in the power industry and other industries where precise and reliable timing is required. The TTM 01-G has electrically isolated outputs, providing excellent noise immunity. The TTM 01-G supports both NTP/SNTP and PTP.



4.1.4 PTP Translator (DIN Mount)

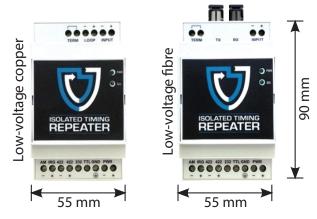
The brownfield substation example in Section 3.2 showed an application where there was a need to convert from PTP to IRIG-B and 1PPS. The Tekron PTP Translator is a small DIN-rail mounted converter for this exact function.



The PTP Translator has an isolated output that will generate TTL pulses (IRIG-B or 1PPS) with 150 mA drive, and an optical output is compatible with the UCAlug Implementation Guideline for 61850-9-2 ("9-2 Light Edition"). A second electrical output capable of generating TTL, AM IRIG-B, RS232 levels, or an HV MOSFET is optional. The Ethernet connection is available as either copper 100BASE-TX (RJ-45 connector) or fibre-optic 100BASE-FX (ST connector).

4.1.5 Isolated Timing Repeater (DIN Mount)

There may be times when more additional outputs or encodings are required than can be created with the PTP Translator alone. The Isolated Timing Repeater (ITR) is a device that can be used to boost, split or change traditional time code signals.



The ITR can convert:

- copper to copper (low-voltage copper and high voltage MOSFET models),
- · copper to fibre (low-voltage fibre model), or
- fibre to copper (low-voltage fibre model).

Substations are noisy electrically, and a repeater such as the ITR can be used to either clean up time code signals, or drive the signal over optical fibre to avoid electrical interference.

The ITR can convert:

- · copper to copper (low-voltage copper and high voltage MOSFET models),
- · copper to fibre (low-voltage fibre model), or
- · fibre to copper (low-voltage fibre model).

4.2 Features that Differentiate Tekron Offerings

Tekron products are designed from the ground up for the power industry. Substations are harsh electrical environments, with high levels of noise on signal lines and power supplies. Working closely with utilities around the

world and understanding their needs is a core part of the product design process. There are a number of features that distinguish Tekron's clocks:

- High current isolated outputs (150 mA per output isolation level). Protection relays generally have IRIG-B burdens of 3 mA to 10 mA. Distribution and industrial switchboards may have up to 30 protection relays, and this can overload the output of some other clocks.
- Isolated power supplies with low power consumption. Thermal load of panels is a concern for circuitry designers, especially with a move toward more compact racks and transportable control buildings. Rack-mount clocks draw 6 W (no options fitted) or 12 W for the TCG 02-G with an expansion card. DIN-rail clocks draw a maximum of 4 W.
- Small form factor. The TCG 01-G is small enough that two clocks can be fitted into a single 1RU panel space. In
 addition, these clocks are only 155 mm deep, which avoids conflict with cable ducts and does not impede
 convection cooling. Low weight (0.8 kg for the TCG 01-G, and 2 kg for the TCG 02-G) reduces the stress on
 rack mounting ears. The DIN rail mount clocks are comparable in size to terminal blocks and can be installed
 either inside or alongside the control equipment that requires timing signals.

Performance and security is important for substations. The following features make Tekron clocks particularly suitable for critical infrastructure applications:

- Fast power-up. The clock is ready to work a few seconds after the power is turned on, and the GNSS receiver will generally achieve satellite lock in less than one minute from a cold start.
- Cybersecurity features are built in. Several levels of password protection are provided in the configuration tool and SNMP authentication is supported. All configuration is performed using a dedicated tool that communicates with the clocks using encrypted Ethernet messages.
- Tekron clocks cannot be configured from the front panel. This reduces the chance of configuration changes being made without authorisation or appropriate management-of-change procedures being followed. The status display on the front panel of the TCG 01-G and TCG 02-G clocks provides useful information to technicians and engineers in substations, confirming the correct time and status of the GNSS receiver, without requiring a computer connection to the clock. The TTM 01-G and PTP Translator have LEDs to show their operating status.
- The latest generation of PTP clocks have true GNSS (Global Navigation Satellite System) receivers that use both GPS (USA) and GLONASS (Russian) satellites. This increases accuracy and robustness, and significantly increases the difficulty of spoofing a time signal.

5. Conclusion

An Ethernet network-centric design for substation protection and control reduces costs for design, construction and maintenance. The Precision Time Protocol, particularly when used with the Power Profile, overcomes many of the time synchronisation difficulties faced in substation automation systems and is consistent with the design trend for Ethernet-based substation communication.

The Tekron team at Microchip has over 20 years' experience building time synchronisation products for the power industry. Tekron's range of PTP clocks and support devices have been built primarily for use in substations, not as an after thought. This experience has been used to create a range of PTP products that enable utility and industrial customers to develop timing designs using modern protocols and technology, while maintaining compatibility with tried-and-tested methods.

6. References

[1] D.M.E. Ingram, P. Schaub, D.A. Campbell & R.R. Taylor, "Evaluation of precision time synchronisation methods for substation applications", 2012 International IEEE Symposium on Precision Clock Synchronization for Measurement, Control and Communication (ISPCS 2012), San Francisco, USA, 23-28 September 2012. Available from http://eprints.qut.edu.au/53218/.

[2] D.M.E. Ingram, P. Schaub, D.A. Campbell & R.R. Taylor, "Quantitative assessment of fault tolerant precision timing for electricity substations", IEEE Transactions on Instrumentation and Measurement, October 2013. Volume 62, Issue 10, pp 2694-2703. Available from http://eprints.qut.edu.au/56835/.

7. Footnotes

- ¹ IRIG Serial Time Code Formats, IRIG Standard 200-04, Range Commanders Council, Sep. 2004. http://www.wsmr.army.mil/RCCsite/Documents/200-04_IRIG%20Serial%20Time%20Code%20Formats/200-04_IRIG%20Serial%20Time%20Code%20Formats.pdf
- ² IEEE Standard for Synchrophasor Measurements for Power Systems, IEEE Std. C37.118.1-2011, 28 Dec. 2011. http://standards.ieee.org/findstds/standard/C37.118.1-2011.html
- ³ Instrument transformers Part 8: Electronic current transformers, IEC 60044-8 ed1.0, 19 Jul. 2002. http://webstore.iec.ch/webstore/webstore.nsf/ArtNum PK/28980?OpenDocument
- ⁴ Implementation guideline for digital interface to instrument transformers using IEC 61850-9-2 (R2-1). UCA International Users Group, 7 Jul. 2004. http://iec61850.ucaiug.org/ Implementation%20Guidelines/ DigIF_spec_9-2LE_ R2-1_040707-CB.pdf
- ⁵ Other communications bearers are supported by NTP and PTP for wide area networking applications, but this is outside the scope of this white paper.
- ⁶ IEEE Standard for a Precision Clock Synchronization Protocol for Networked Measurement and Control Systems, IEEE Std. 1588-2008, 24 Jul. 2008. http://standards.ieee.org/findstds/standard/1588-2008.html
- ⁷ IEEE Standard Profile for Use of IEEE 1588 Precision Time Protocol in Power System Applications, IEEE Std. C37.238-2011, 14 Jul. 2011. http://standards.ieee.org/findstds/standard/C37.238-2011.html
- ⁸ Activating PTP on a Tekron clock may be as simple as getting a licence code if your clock has an Ethernet port.

8. Revision History

Revision	Date	Description
Α	12/2020	Updated to Microchip format.
1.0	2014	Initial revision by Tekron.

9. Tekron Website and Customer Support

The Tekron range of products discussed in this paper can be found at www.tekron.com.

For support on the specific Tekron products discussed in this paper, please visit the Tekron Support Portal at www.support.tekron.com.

The Microchip Website

Microchip provides online support via our website at www.microchip.com/. This website is used to make files and information easily available to customers. Some of the content available includes:

- Product Support Data sheets and errata, application notes and sample programs, design resources, user's
 guides and hardware support documents, latest software releases and archived software
- General Technical Support Frequently Asked Questions (FAQs), technical support requests, online discussion groups, Microchip design partner program member listing
- Business of Microchip Product selector and ordering guides, latest Microchip press releases, listing of seminars and events, listings of Microchip sales offices, distributors and factory representatives

Product Change Notification Service

Microchip's product change notification service helps keep customers current on Microchip products. Subscribers will receive email notification whenever there are changes, updates, revisions or errata related to a specified product family or development tool of interest.

To register, go to www.microchip.com/pcn and follow the registration instructions.

Customer Support

Users of Microchip products can receive assistance through several channels:

- · Distributor or Representative
- · Local Sales Office
- Embedded Solutions Engineer (ESE)
- Technical Support

Customers should contact their distributor, representative or ESE for support. Local sales offices are also available to help customers. A listing of sales offices and locations is included in this document.

Technical support is available through the website at: www.microchip.com/support

Microchip Devices Code Protection Feature

Note the following details of the code protection feature on Microchip devices:

- · Microchip products meet the specifications contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is secure when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods being used in attempts to breach the code protection features
 of the Microchip devices. We believe that these methods require using the Microchip products in a manner
 outside the operating specifications contained in Microchip's Data Sheets. Attempts to breach these code
 protection features, most likely, cannot be accomplished without violating Microchip's intellectual property rights.
- Microchip is willing to work with any customer who is concerned about the integrity of its code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of its code. Code
 protection does not mean that we are guaranteeing the product is "unbreakable." Code protection is constantly
 evolving. We at Microchip are committed to continuously improving the code protection features of our products.
 Attempts to break Microchip's code protection feature may be a violation of the Digital Millennium Copyright Act.
 If such acts allow unauthorized access to your software or other copyrighted work, you may have a right to sue
 for relief under that Act.

Legal Notice

Information contained in this publication is provided for the sole purpose of designing with and using Microchip products. Information regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications.

THIS INFORMATION IS PROVIDED BY MICROCHIP "AS IS". MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF NON-INFRINGEMENT, MERCHANTABILITY, AND FITNESS FOR A PARTICULAR PURPOSE OR WARRANTIES RELATED TO ITS CONDITION, QUALITY, OR PERFORMANCE.

IN NO EVENT WILL MICROCHIP BE LIABLE FOR ANY INDIRECT, SPECIAL, PUNITIVE, INCIDENTAL OR CONSEQUENTIAL LOSS, DAMAGE, COST OR EXPENSE OF ANY KIND WHATSOEVER RELATED TO THE INFORMATION OR ITS USE, HOWEVER CAUSED, EVEN IF MICROCHIP HAS BEEN ADVISED OF THE POSSIBILITY OR THE DAMAGES ARE FORESEEABLE. TO THE FULLEST EXTENT ALLOWED BY LAW, MICROCHIP'S TOTAL LIABILITY ON ALL CLAIMS IN ANY WAY RELATED TO THE INFORMATION OR ITS USE WILL NOT EXCEED THE AMOUNT OF FEES, IF ANY, THAT YOU HAVE PAID DIRECTLY TO MICROCHIP FOR THE INFORMATION. Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights unless otherwise stated.

Trademarks

The Microchip name and logo, the Microchip logo, Adaptec, AnyRate, AVR, AVR logo, AVR Freaks, BesTime, BitCloud, chipKIT, chipKIT logo, CryptoMemory, CryptoRF, dsPIC, FlashFlex, flexPWR, HELDO, IGLOO, JukeBlox, KeeLoq, Kleer, LANCheck, LinkMD, maXStylus, maXTouch, MediaLB, megaAVR, Microsemi, Microsemi logo, MOST, MOST logo, MPLAB, OptoLyzer, PackeTime, PIC, picoPower, PICSTART, PIC32 logo, PolarFire, Prochip Designer, QTouch, SAM-BA, SenGenuity, SpyNIC, SST, SST Logo, SuperFlash, Symmetricom, SyncServer, Tachyon, TimeSource, tinyAVR, UNI/O, Vectron, and XMEGA are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

AgileSwitch, APT, ClockWorks, The Embedded Control Solutions Company, EtherSynch, FlashTec, Hyper Speed Control, HyperLight Load, IntelliMOS, Libero, motorBench, mTouch, Powermite 3, Precision Edge, ProASIC, ProASIC Plus, ProASIC Plus logo, Quiet-Wire, SmartFusion, SyncWorld, Temux, TimeCesium, TimeHub, TimePictra, TimeProvider, WinPath, and ZL are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Adjacent Key Suppression, AKS, Analog-for-the-Digital Age, Any Capacitor, AnyIn, AnyOut, Augmented Switching, BlueSky, BodyCom, CodeGuard, CryptoAuthentication, CryptoAutomotive, CryptoCompanion, CryptoController, dsPICDEM, dsPICDEM.net, Dynamic Average Matching, DAM, ECAN, Espresso T1S, EtherGREEN, IdealBridge, In-Circuit Serial Programming, ICSP, INICnet, Intelligent Paralleling, Inter-Chip Connectivity, JitterBlocker, maxCrypto, maxView, memBrain, Mindi, MiWi, MPASM, MPF, MPLAB Certified logo, MPLIB, MPLINK, MultiTRAK, NetDetach, Omniscient Code Generation, PICDEM, PICDEM.net, PICkit, PICtail, PowerSmart, PureSilicon, QMatrix, REAL ICE, Ripple Blocker, RTAX, RTG4, SAM-ICE, Serial Quad I/O, simpleMAP, SimpliPHY, SmartBuffer, SMART-I.S., storClad, SQI, SuperSwitcher, SuperSwitcher II, Switchtec, SynchroPHY, Total Endurance, TSHARC, USBCheck, VariSense, VectorBlox, VeriPHY, ViewSpan, WiperLock, XpressConnect, and ZENA are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

SQTP is a service mark of Microchip Technology Incorporated in the U.S.A.

The Adaptec logo, Frequency on Demand, Silicon Storage Technology, and Symmcom are registered trademarks of Microchip Technology Inc. in other countries.

GestIC is a registered trademark of Microchip Technology Germany II GmbH & Co. KG, a subsidiary of Microchip Technology Inc., in other countries.

All other trademarks mentioned herein are property of their respective companies.

© 2020, Microchip Technology Incorporated, Printed in the U.S.A., All Rights Reserved.

ISBN: 978-1-5224-6990-2

White Paper DS00003713A-page 32

information regarding Microchip's	Quality Management Systems, please visit www.microchip.com/quali



Worldwide Sales and Service

AMERICAS	ASIA/PACIFIC	ASIA/PACIFIC	EUROPE
Corporate Office	Australia - Sydney	India - Bangalore	Austria - Wels
2355 West Chandler Blvd.	Tel: 61-2-9868-6733	Tel: 91-80-3090-4444	Tel: 43-7242-2244-39
Chandler, AZ 85224-6199	China - Beijing	India - New Delhi	Fax: 43-7242-2244-393
Tel: 480-792-7200	Tel: 86-10-8569-7000	Tel: 91-11-4160-8631	Denmark - Copenhagen
Fax: 480-792-7277	China - Chengdu	India - Pune	Tel: 45-4485-5910
Technical Support:	Tel: 86-28-8665-5511	Tel: 91-20-4121-0141	Fax: 45-4485-2829
www.microchip.com/support	China - Chongqing	Japan - Osaka	Finland - Espoo
Web Address:	Tel: 86-23-8980-9588	Tel: 81-6-6152-7160	Tel: 358-9-4520-820
www.microchip.com	China - Dongguan	Japan - Tokyo	France - Paris
Atlanta	Tel: 86-769-8702-9880	Tel: 81-3-6880- 3770	Tel: 33-1-69-53-63-20
Duluth, GA	China - Guangzhou	Korea - Daegu	Fax: 33-1-69-30-90-79
Tel: 678-957-9614	Tel: 86-20-8755-8029	Tel: 82-53-744-4301	Germany - Garching
Fax: 678-957-1455	China - Hangzhou	Korea - Seoul	Tel: 49-8931-9700
Austin, TX	Tel: 86-571-8792-8115	Tel: 82-2-554-7200	Germany - Haan
Tel: 512-257-3370	China - Hong Kong SAR	Malaysia - Kuala Lumpur	Tel: 49-2129-3766400
Boston	Tel: 852-2943-5100	Tel: 60-3-7651-7906	Germany - Heilbronn
Westborough, MA	China - Nanjing	Malaysia - Penang	Tel: 49-7131-72400
Tel: 774-760-0087	Tel: 86-25-8473-2460	Tel: 60-4-227-8870	Germany - Karlsruhe
Fax: 774-760-0088	China - Qingdao	Philippines - Manila	Tel: 49-721-625370
Chicago	Tel: 86-532-8502-7355	Tel: 63-2-634-9065	Germany - Munich
Itasca, IL	China - Shanghai	Singapore	Tel: 49-89-627-144-0
Tel: 630-285-0071	Tel: 86-21-3326-8000	Tel: 65-6334-8870	Fax: 49-89-627-144-44
Fax: 630-285-0075	China - Shenyang	Taiwan - Hsin Chu	Germany - Rosenheim
Dallas	Tel: 86-24-2334-2829	Tel: 886-3-577-8366	Tel: 49-8031-354-560
Addison, TX	China - Shenzhen	Taiwan - Kaohsiung	Israel - Ra'anana
Tel: 972-818-7423	Tel: 86-755-8864-2200	Tel: 886-7-213-7830	Tel: 972-9-744-7705
Fax: 972-818-2924	China - Suzhou	Taiwan - Taipei	Italy - Milan
Detroit	Tel: 86-186-6233-1526	Tel: 886-2-2508-8600	Tel: 39-0331-742611
Novi, MI	China - Wuhan	Thailand - Bangkok	Fax: 39-0331-466781
Tel: 248-848-4000	Tel: 86-27-5980-5300	Tel: 66-2-694-1351	Italy - Padova
Houston, TX	China - Xian	Vietnam - Ho Chi Minh	Tel: 39-049-7625286
Tel: 281-894-5983	Tel: 86-29-8833-7252	Tel: 84-28-5448-2100	Netherlands - Drunen
Indianapolis	China - Xiamen		Tel: 31-416-690399
Noblesville, IN	Tel: 86-592-2388138		Fax: 31-416-690340
Tel: 317-773-8323	China - Zhuhai		Norway - Trondheim
Fax: 317-773-5453	Tel: 86-756-3210040		Tel: 47-72884388
Tel: 317-536-2380			Poland - Warsaw
Los Angeles			Tel: 48-22-3325737
Mission Viejo, CA			Romania - Bucharest
Tel: 949-462-9523			Tel: 40-21-407-87-50
Fax: 949-462-9608			Spain - Madrid
Tel: 951-273-7800			Tel: 34-91-708-08-90
Raleigh, NC			Fax: 34-91-708-08-91
Tel: 919-844-7510			Sweden - Gothenberg
New York, NY Tel: 631-435-6000			Tel: 46-31-704-60-40 Sweden - Stockholm
San Jose, CA			Tel: 46-8-5090-4654
Tel: 408-735-9110			
Tel: 408-436-4270			UK - Wokingham Tel: 44-118-921-5800
Canada - Toronto			Fax: 44-118-921-5820
Tel: 905-695-1980			1 ax. 44-110-521-3020
Fax: 905-695-2078			
I AA. 300-030-2070			